

Product information | TECHNICAL DATA SHEET

WRINKLE EFFECT PAINT

400 ml.

GENERAL DESCRIPTION

Wrinkle Finish paint creates a distinctive texture and structure, typical on automotive accessories. This product with stands intermittent temperatures up to 150 - 200 °C. For a satisfactory finish it's important to follow the indicated instructions for use.

CHARACTERISTICS

- Texture surface.
- Good adherence.
- Durable finish.

APPLICATIONS

Due to the product's features, we recommended using for metal. For use in other surface prior testing is recommended.

- Automotive
- DIY
- Industrial

INSTRUCTIONS FOR USE

- Use when temperature is between 15 - 35 °C and humidity is below 70% to ensure proper drying. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.
 - Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces with sandpaper until the metal will be clean and free of traces of other paint. Clean the surface with a commercial detergent, or other suitable cleaning method, in order to eliminate dust and oil traces. Rinse with water and dry with a clean cloth.
 - Shake the can vigorously for one minute after the mixing balls begin to rattle. Shake the can up and down occasionally during use.
 - Apply for one end of the piece to the other, slightly overlapping each stroke. Apply 3 slightly heavy coats 5 minutes apart. A heavy homogenous film thickness is required for the product to wrinkle. The size and type of wrinkle can be modified depending on the thickness of the given layer and the room temperature during dry. To assure the sort of wrinkle desired is recommended prior testing.
 - After these 3 heavy coats wait until appears the wrinkle finish. This time is depending on room temperature but in normal conditions begins after two hours. If product does not wrinkle, or wrinkles in an uneven pattern, after these two hours apply an additional coat to the unwrinkled and uneven surfaces. The entire process last up to 24 hours but recommended wait until 48 hours for total dry. If the process speed is required to increase is possible apply, after 30 - 60 minutes of the last coat, a hot air at a safe distance from the surface or a heat lamp so the wrinkle finish appear after several minutes.
 - Even so, is necessary to wait 24 - 48 hours to total dry. If you use this technic for dry the paint is recommended prior testing in another piece.
- When finished spraying, to extend the use of the aerosol, after use, turn can upside down and depress valve button for several seconds until only gas emerges to prevent clogging.
- Clean up wet paint with cleaning solvent.
 - Do not use near open flame. Don't spray on plugged equipment and use it only in well-ventilated areas.
 - Ask for MSDS.

PHYSICAL PROPERTIES

Binder:	Modified Alkyd
Color:	Black
Brightness (60°):	< 10° matt
Cured (ASTM D-1640 ISO 1517):	24 - 48 hours
Theoretical yield:	1 - 1,25m2 / 400ml
Solvent:	Solvent mixture
Product life:	2 years
Heat resistance:	intermittent up to 150 - 200°C
Application conditions:	T.: 15 - 35°C
	Max air humidity: 70% R.H.P.

*The adhesion tests have been carried out on steel panels.

APPEARANCE



LABEL



Black
EX014PR1044

CAP



PACKAGING

Nominal capacity: 400 ml.
Heat resistance of packaging: <50°C
Propellant: DME

Box (6 units)
205 X 140 X 200 mm.

